



Staplegrave (East & West) TUA2
 Mixed-use local centre including residential or office uses on upper floors.
 2ha minimum serviced employment land comprising B1 b, c B2 & B8, other employment generating activities (except main town centre uses).

Priorswood/Nerrols SS2
 Mixed-use local centre.
 1ha gross employment land for R&D B1b, light industrial B1c & storage and distribution B8.

Monkton Heathfield SS1
 Mixed use District Centre: including 1,000m2 gross offices B1.
 22.5ha employment land: R&D B1b, light industrial B1c, general industrial B2, storage & distribution B8 in 1st phase (of which 3ha The Hatcheries & 19.5ha S of Langaller).
 10ha longer term release around Walford Cross.

Remainder Norton Fitzwarren allocation TAU8
 Taunton Trading Estate: 3.3ha employment land, R&D B1b, light industrial B1c, general industrial B2, storage & distribution B8.

East of Crown Industrial Estate TAU10
 0.5ha employment purposes: R&D B1b, light industrial B1c, storage & distribution B8, other associated sui generis uses.

Nexus 25
 Permitted uses: A1 retail (ancillary), A3 restaurants/cafes (ancillary), A4 drinking establishments (ancillary), B1 a,b,c, office, R&D, light industry, B2 general industrial, B8 storage & distribution, C2 residential institution incl care, hospital, nursing home, residential school or training school, D1 non-residential institution incl medical/health service, creche, education, public hall, D2 gym, sui generis car showroom.

Plot 1	1200sq m GIFA A1, A3, A4; B1a, B1b, C1 hotel if no other, D2 gym
Plot 2	B1a, b,c; B2, B8, car showroom
Plot 3	1350sq m A1, A3, A4; B1 a, b, c; C1 hotel if no other, D2 gym
Plot 4	B1c; B2; B8; car showroom
Plot 5	B1a, b; C2 residential institution; D1 non-residential institution
Plot 6	750sq m GIFA A1; B1a, b; C1 hotel if no other; D2 gym

Silk Mills TAU6
 4ha employment R&D B1b, light industrial B1c, storage and distribution B8 and other associated sui generis uses.

Ford Farm, Norton Fitzwarren TAU4
 1ha serviced employment land.

Comeytrove/Trull TAU1
 Mixed-use local centre. Residential or office uses on upper floors.
 5ha minimum serviced employment land comprising B1 b, c B2 & B8.

KEY
 Taunton Garden Town Communities
 Local Plan Employment Allocations
 Nexus 25 Local Development Order

Taunton Garden Town Communities and Employment Allocations